

IN THE SPECIFICATION:

Please enter the following changes to the specification. No new matter is presented.

[0020] Figure 1 is a diagrammatic representation of the steps embraced by a preferred embodiment of a manufacturing method conducted according to the teachings of the present invention, and Figure 1a is a diagrammatic representation of a slightly modified version thereof;

[0033] It is, of course, possible to pre-form the second blank 14 by deformation in a separate forging press before bringing it together with the first blank to be joined together, as illustrated in Figure 1a.

IN THE DRAWINGS:

Please enter new Figure 1a, which is consistent with the specification as originally filed. Accordingly, no new matter is presented.